

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS: IIN-D206-667 REV. D  
REF. CANADIAN STC: SH01-5  
REF. FAA STC: SR01304NY

THE FOLLOWING D206-667-101/-103/-107/-203 AND D407-667-105/-205 CROSSTUBES HAVE EXTRA HOLES DRILLED ON THE AFT SIDE OF THE CUFFS. THIS HOLE IS NOT REQUIRED FOR INSTALLATION OF DART CROSSTUBES ONTO BHT/AAI SKIDTUBES AS SHOWN IN FIGURE 1.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 SHOULD CONTACT DART FOR DISPOSITION IF INSTALLING THE DART CROSSTUBES ONTO BHT/AAI SKIDTUBES PER IIN-D206-667 REV. C.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 TO BE INSTALLED WITH DART SKIDTUBES MAY FIND THAT THE SUPPORTS HAVE BEEN INSTALLED BACKWARDS. THE SUPPORTS SHOULD BE REMOVED AND RE-INSTALLED PER ICA-D206-667.

PART NUMBER	CHANGE NUMBER	BATCH NUMBER
D206-667-101	002	B24244, B28679, B29261
D206-667-103	002	B26702, B26704, B27980, B25606, B25605, B23220, B23219, B23218, B23217, B28682, B28683, B32644, B34139, B36053, B66344
D206-667-107	002	B78466
D206-667-203	002	B27492, B27491, B27981, B25609, B25608, B25006, B24646, B34144, B36059
D206-667-203	003	B39852, B51939, B51940, B66405
D407-667-105	002	B31553
D407-667-105	003	B39271, B56799
D407-667-205	007	B69959

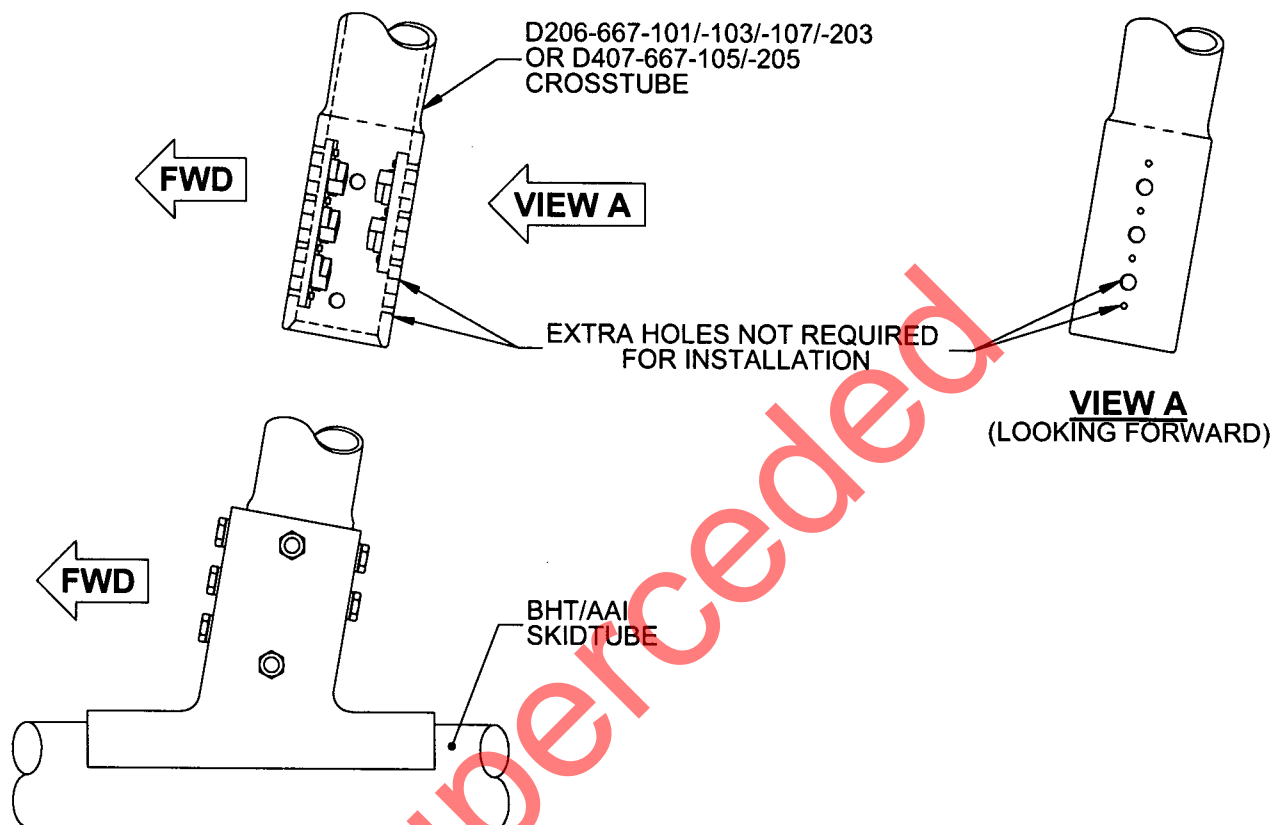
CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: [Signature]  
D. SHEPHERD (DE # 02)

DATE: 12.02.16  
CERT. NO.: SH01-5  
ISSUE NO.: 3

N	ADD D206-667-107 B/N 78466	CP	12.02.16
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>PH</u>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<u>GS</u>		
CHECKED	<u>ASS</u>	DRAWING NO.	REV. N
MFG. APPR.	N/A	<b>DSI 9346</b>	SHEET 1 OF 2
APPROVED	<u>[Signature]</u>	TITLE	SCALE
DE APPR.	<u>[Signature]</u>	DEVIATION ON D206-667 & D407-667	NTS
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**FIGURE 1 - INSTALLATION OF DART CROSSTUBES ON BHT/AAI SKIDTUBE**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

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DRAWN	<u>AS</u>		
CHECKED	<u>AS</u>	DRAWING NO. <b>DSI 9346</b>	REV. N
MFG. APPR.	N/A	SHEET 2 OF 2	
APPROVED	<u>[Signature]</u>	TITLE	SCALE
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